

OUR PRODUCTS...

- Save You Time and Labor.
- Have the Durability You Want.
- Give You the Versatility You Need.





F-991H



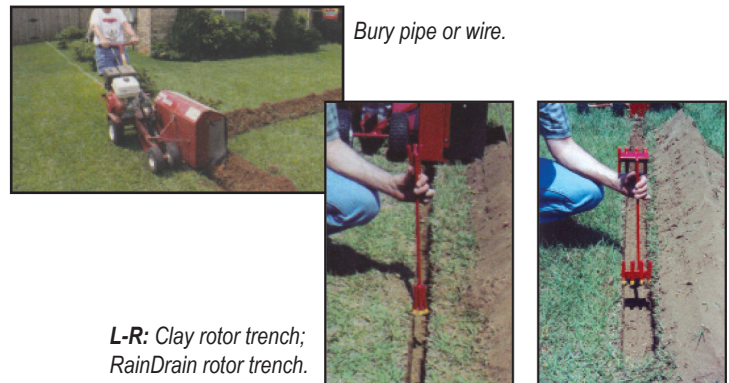
F-904H9.0

The BedEdger will transform an average bed into a work of art. Its maneuverability and versatility ensure the kind of results that make clients happy, and the variety of rotors available for the BedEdger make it the most versatile landscaping tool you will ever own. Whether edging beds or digging a trench, the BedEdger will produce faster, cleaner results.

Versatility and innovation make TrenchMaster more than just a trencher. TrenchMaster is a lightweight, durable machine designed to increase profitability, efficiency, and quality for professional landscapers. With its large variety of available digging rotors, the TrenchMaster is the most versatile trenching machine on the market.

- Positive steering mechanism provides appealing and smooth curves.
- Will produce a 50-80% savings of time and labor.
- Neatly piles excavated dirt in an easy to back-fill pile next to the trench – minimizing turf damage and lessening clean-up time.
- Interchangeable rotors provide unmatched versatility for a variety of operations.
- Pull unit that allows your legs to do the work.

- Rotors are fully enclosed for safety.
- Low profile for maximum stability.
- Clutch lever cuts power to rotor for safety.
- Standard clay hood reduces soil build-up.
- Bury cable or pipe; prune roots; remove small stumps; install invisible dog fences, sprinkler systems, or edging; and define landscape beds.
- Minimal turf damage.



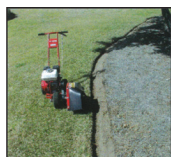
| Model | BEDEDGER | | TRENCHMASTER | | |
|------------------|---|---|---|---|----------------------------------|
| | F-791 | F-991 | F-704 | F-904 | F-1202 |
| Engine Options | 9.0hp Honda GX270 9.5hp Kohler CH395 | 9.0hp Honda GX270 9.5hp Kohler CH395 | 6.5hp Honda GX200 7.0hp Kohler CH270 | 9.0hp Honda GX270 9.5hp Kohler CH395 | 13hp Honda GX390 with gearbox |
| Standard Rotor | 702-93 BedMaster | | 702-133 Clay | 702-133 Clay | 12-79 Clay |
| Drive System | Double belt and pulley system | | Double belt and pulley system | | |
| Wheels | Steel with pneumatic tires, steerable | | Steel with pneumatic tires | | |
| Bed Edging Rate* | 10 to 30 ft. / min. | | n/a | | |
| Trenching Rate* | Up to 20 ft. / min. | | Up to 20 ft. / min. | | |
| Trenching Depth* | 2 to 7 inches | 2 to 9 inches | Up to 7 inches | Up to 9 inches | Up to 12 inches |
| Trenching Width* | 1/2 to 9 inches | 1/2 to 9 inches | 1/2 to 2 inches | 1/2 to 3 inches | 1/2 to 4-1/2 inches |
| Weight | 170 lbs. | 175 lbs. | 145 lbs. | 170 lbs. | 315 lbs. |

*Depending on rotor choice and/or soil type and conditions.



REDEFINER

R450HA



The ReDefiner will save your company time and money. This lightweight, maneuverable machine makes easy work of maintaining beds that have already been formed with our popular BedMaster. Even lighter and more transportable than the BedMaster, the ReDefiner can be loaded and unloaded with ease, allowing you to easily maintain pre-existing beds.

- Rotor is fully enclosed for safety.
- Very maneuverable, easy to load and unload.
- Low profile for maximum stability.
- Clutch lever cuts power to rotor for safety.
- Rubber hood controls excavated dirt for less clean-up time.
- WireMaster Mole (R460) digs the trench, installs the wire at the bottom of the trench, and covers the trench in one pass, with a minimum of turf damage.
- Edger conversion kit available (#459-001).



R460HA

BED EDGER BANTAM

B565H



In response to your requests for a smaller, less expensive machine to define new beds and redefine existing beds, we designed the BedEdger Bantam. This highly portable, lightweight machine functions much like the original BedEdger, but is designed to be lighter and more easily loaded and unloaded. Offered with either a Honda or Kohler engine.

- Rotors are fully enclosed for safety.
- Clay hood design reduces soil build up.
- Neatly piles excavated dirt in an easy to back-fill pile next to the trench – minimizing turf damage and lessening clean-up time.
- Will produce 50-80% savings of time and labor.
- Interchangeable rotor options available for versatility.



B765H



B770K-CL



B770K-DI

| Model | REDEFINER | | BED EDGER BANTAM [‡] | | | |
|------------------|--|------------------------------|-------------------------------|---------------------------------------|--------------------------------|--------------------|
| | R450 | R460 | B565 / B570 | B765 / B770 | B565/B570-DI | B790/B795-CL |
| Application | Redefine existing mulch beds | Install invisible dog fences | Install new mulch beds | Install low voltage wire / dog fences | Install drip irrigation tubing | Install coax cable |
| Engine - Honda | 5.5hp GX160 | 5.5hp GX160 | 6.5hp GX200 | 6.5hp GX200 | 6.5hp GX200 | 9.0hp GX270 |
| Engine - Kohler | 5.5hp CH255 | 5.5hp CH255 | 7.0hp CH270 | 7.0hp CH270 | 7.0hp CH270 | 9.5hp CH395 |
| Standard Rotor | 450-100 ReDefining | 460-002 WireMaster | 470-019 BedMaster | 480-010 Mole | 470-013 Clay | 480-037 Clay |
| Drive System | Double belt w/ hand-actuated clutching | | Double belt and pulley system | | | |
| Trenching Rate* | Up to 60 ft. / min.** | Up to 25 ft. / min. | Varies - 10 to 30 ft. / min. | | | |
| Trenching Depth* | 3 to 4 inches** | 3 to 4 inches | 3-1/2 to 5 inches | 3-1/2 to 7 inches | 4 to 6-1/2 inches | 4 to 6-1/2 inches |
| Weight | 95 lbs. | 95 lbs. | 115 lbs. | 125 lbs. | 145 lbs. | 170 lbs. |

*Depending on rotor choice and/or soil type and conditions. **Edge Redefining rate/depth depending on rotor choice and/or soil conditions. ‡Additional engine options available.





E-105H5.5



The EdgeMaster is a commercial-grade edging machine that offers unmatched durability for large property managers, municipalities, and anyone who needs their edging machine to last year after year. Heavy-duty, all-steel construction, 1/2" spindle bolt, and adjustable curb wheels ensure lasting power and versatility.

- 10" Star blade standard; optional 9" blade available.
- Hollow, 1" spindle uses large bearings for longer wear.
- Blade mounts on 1/2" shear bolt to protect the spindle.
- Dual-purpose tensioner lever engages blade and adjusts blade depth.
- Wheels adjust to work with curbs up to 10-inches high.
- Solid steel control rod.
- Pull unit that allows your legs to do the work.



| | EDGEMASTER | |
|----------------|----------------------------|--------------------|
| Model | E-105H5.5 | E-105K5.5 |
| Engine | 5.5hp Honda GX160 | 5.5hp Kohler CH255 |
| Standard Blade | 10" Star blade | |
| Drive System | Two Kevlar belts | |
| Frame | 10-gauge steel plate | |
| Depth Control | Tensioner lever | |
| Blade Guard | Semi-enclosed | |
| Blade Spindle | 1" diameter | |
| Tires | Steel with pneumatic tires | |
| Weight | 115 lbs. | |



BC2613HER



With the Quadro Cut blade system, the Brush OX is a robust and rugged walk-behind brush cutter. The cutting system is comprised of two blades mounted perpendicularly on a stump jumper. Once you use a Brush OX, you'll be amazed at its capability and performance.

- Cuts up to 3.0" diameter brush and saplings.
- Blades sharpened on both sides and ends for interchangeability and double life.
- Maneuver forward and reverse with one hand.
- Fully enclosed deck (BC2613HER) minimizes discharge and enhances shredding of cut material.
- **Popular Uses:** clear brush from around abandoned sites or parks and picnic areas; clear brush between rows in tree farms or to form fire breaks; clear trails for horses, hiking, biking, and ATVs.



Before and After



| | BRUSH OX | |
|-----------------|--|---------------------|
| Model | BC2613HER | BC2613HER-SD |
| Engine | 13hp Honda GVX R/E | |
| Cut Width | 26" | |
| Cut Height | 2" - 5" | |
| Discharge | Fully enclosed deck | Side discharge deck |
| Drive System | Hydro-Gear transaxle w/ infinite speed control | |
| Blade Strikes | 129 blade strikes per second | |
| Blade Tip Speed | 150 mph | |
| Blade Spindle | 1" diameter | |
| Weight | 415 lbs. | |



BROWN PRODUCTS, INC. ROTOR USE GUIDE

TRENCHMASTER

BEDNEDGER



2-POINT CLAY ROTOR

Trenches: 1-inch wide.

Available in 3, 4, 5, 7, 9, 10, or 12" depths.

Normally used for burying wire, cable, or edging (plastic, steel, or other landscape materials).



3-POINT CLAY ROTOR

Trenches: 2-inch wide.

Available in 3, 4, 5, 7, 9, 10, or 12" depths.

Normally used for installing sprinkler systems. Designed for use in all soils except heavy, scattered rock. Suitable for digging in small scattered rock or gravel driveways. Note: trenching in sand, gravel, and asphalt does reduce the life of all rotors.



5-POINT CLAY ROTOR

Trenches: 3-inch wide.

Available in 7, 9, 10, or 12" depths.

Normally used for installing sprinkler systems. Designed for use in all soils except heavy, scattered rock. Suitable for digging in small scattered rock or gravel driveways. Note: trenching in sand, gravel, and asphalt does reduce the life of all rotors.



7-POINT CLAY ROTOR

Trenches: 3-inch wide.

Available in 7, 9, 10, or 12" depths.

Same uses as the 5-Point Clay Rotor. Note: Costs approximately 30% more than the 5-point rotor; however, it should increase the life of the rotor by 75-90%.



1-1/2-INCH ROCK ROTOR

Trenches: 1-1/2-inch wide.

Available in 4, 5, 7, 9, or 12" depths.

For use in areas with heavy, scattered rock conditions. Requires four replaceable tungsten carbide rock points for operation (points sold separately). Note: Does not trench as well as the Clay Rotors in hard clays.



3-INCH ROCK ROTOR

Trenches: 3-inch wide.

Available in 7, 9, or 12" depths.

For use in areas with heavy, scattered rock conditions. Requires four replaceable tungsten carbide rock points for operation (points sold separately). Note: Does not trench as well as the Clay Rotors in hard clays.



ROOT PRUNER ROTOR

Trenches: 1/2-inch wide.

Available in 3, 4, 5, 7, 9, or 12" depths.

Designed to prune roots close to sidewalks, driveways, cart paths, or other paved areas to prevent concrete damage. Also used for installing electronic dog fencing, burying irrigation control wires, or burying lines for low voltage lighting.

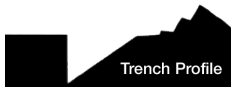


RAINDRAIN ROTOR

Trenches: 4-1/2-inch wide.

Available in 4, 6, 8, 10, or 12" depths.

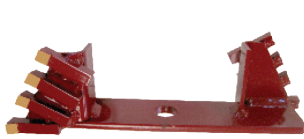
Designed to bury a 4-inch drain line to divert water from gutter downspouts away from a house. Also used for installing block or brick edging.



BEDMASTER™ ROTOR

Defines new beds.

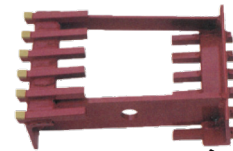
Different sized rotors dig 3, 4, 5, or 6" deep and slope 6 to 8" back into the bed. The 3" BedMaster rotor is designed for bed defining. The 4, 5, and 6" BedMaster rotors are designed for installing steel or plastic edging, bricks, paving stones, or other edging materials.



REDEFINING ROTOR

Redefines existing beds.

Trenches 3" deep and slopes into the bed 3 inches. Used instead of 3" BedMaster rotor for redefining beds. It was developed as an alternative to the 3" BedMaster to reduce the amount of dirt to be cleaned up after redefining existing beds. Costs less, digs faster, and requires less cleanup.



CURBING ROTOR

Prepares beds for curbing machine.

Designed to prepare beds for a concrete curbing machine. Digs a 2" deep x 9" wide trench. Also available in 4" x 8" and 2" x 6" sizes for laying timbers and other landscape materials.



STUMPMASTER™ ROTOR

Removes stumps.

Removes small stumps up to 3-1/2-inch below the ground surface. Stumps should be no higher than 6-inches above the ground. May also be used for removing large surface roots.



BROWN PRODUCTS, INC. ROTOR COMPATIBILITY



CLAY ROTORS

| Part # | Depth x Width | Rotor Type | F-704 | F-791 | F-904 / F-991 | F-1202 |
|---------|-----------------|--------------|-------|-------|---------------|--------|
| 702-81 | 3" x 1" | 2-Point Clay | X | X | X | X |
| 702-82 | 4" x 1" | 2-Point Clay | X | X | X | X |
| 702-82A | 5" x 1" | 2-Point Clay | X | X | X | X |
| 702-87 | 7" x 1" | 2-Point Clay | X | X | X | X |
| 702-130 | 3" x 2" | 3-Point Clay | X | X | X | X |
| 702-131 | 4" x 2" | 3-Point Clay | X | X | X | X |
| 702-132 | 5" x 2" | 3-Point Clay | X | X | X | X |
| 702-133 | 7" x 2" | 3-Point Clay | X | X | X | X |
| 702-134 | 7" x 1-3/8" | 3-Point Clay | X | X | X | X |
| 702-135 | 5" x 1-3/8" | 3-Point Clay | X | X | X | X |
| 702-89 | 4" | BedMaster | X | X | X | X |
| 702-93 | 3" | BedMaster | X | X | X | X |
| 702-93R | | ReDefining | X | X | X | X |
| 702-100 | | StumpMaster | X | X | X | X |
| 702-102 | 4-1/2" x 6" | RainDrain | | X | X | X |
| 702-106 | 5" | BedMaster | X | X | X | X |
| 702-107 | 6" | BedMaster | | X | X | X |
| 702-112 | 4-1/2" x 4-1/2" | RainDrain | | X | X | X |
| 702-113 | 2" x 9" | Curbing | X | X | X | X |
| 702-114 | 6" x 4-1/2" | RainDrain | | X | X | X |
| 702-115 | 4" x 8" | Curbing | | X | X | X |
| 702-116 | 2" x 6" | Curbing | X | X | X | X |
| 12-74 | 7" x 3" | 5-Point Clay | | X | X | X |
| 12-75 | 9" x 3" | 5-Point Clay | | | X ** | X |
| 12-76 | 12" x 3" | 5-Point Clay | | | | X |
| 12-77 | 7" x 3" | 7-Point Clay | | X | X | X |
| 12-78 | 9" x 3" | 7-Point Clay | | | X ** | X |
| 12-79 | 12" x 3" | 7-Point Clay | | | | X |
| 12-80 | 10" x 3" | 5-Point Clay | | | | X |
| 12-80A | 10" x 1" | 2-Point Clay | | | | X |
| 12-81 | 10" x 3" | 7-Point Clay | | | | X |
| 12-90 | 9" x 1" | 2-Point Clay | | | X | X |
| 12-91 | 12" x 1" | 2-Point Clay | | | | X |
| 12-94 | 12" x 4-1/2" | RainDrain | | | | X |
| 12-95 | 10" x 4-1/2" | RainDrain | | | | X |
| 12-97 | 8" x 4-1/2" | RainDrain | | | | X |
| 12-109 | 9" x 1-1/2" | 3-Point Clay | | | X | X |
| 12-110 | 9" x 2" | 3-Point Clay | | | X | X |
| 12-111 | 10" x 2" | 3-Point Clay | | | | X |
| 12-112 | 12" x 2" | 3-Point Clay | | | | X |
| 12-113 | 13" x 2" | 3-Point Clay | | | | X |
| 12-114 | 12" x 1-1/2" | 3-Point Clay | | | | X |

** Will not perform well in difficult soils.

ROCK ROTORS

| Part # | Depth x Width | Number of Points | F-704 | F-791 | F-904 / F-991 | F-1202 |
|--------|---------------|------------------|-------|-------|---------------|--------|
| 702-58 | 5" x 1-1/2" | without points | X | X | X | X |
| 702-85 | 4" x 1-1/2" | without points | X | X | X | X |
| 12-37 | 7" x 1-1/2" | without points | X | X | X | X |
| 12-37A | 9" x 1-1/2" | without points | | | X | X |
| 13-38 | 12" x 1-1/2" | without points | | | | X |
| 12-39 | 7" x 3" | without points | | X | X | X |
| 12-39A | 9" x 3" | without points | | | X ** | X |
| 12-40 | 12" x 3" | without points | | | | X |

** Will not perform well in difficult soils.

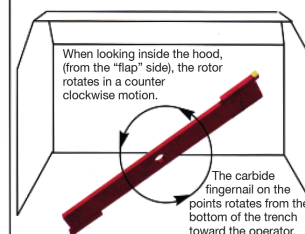
ROOT PRUNER ROTORS

| Part # | Depth x Width | Number of Points | F-704 | F-791 | F-904 / F-991 | F-1202 |
|--------|---------------|---------------------|-------|-------|---------------|--------|
| 702-90 | 4" x 1/2" | 1 point at each end | X | X | X | X |
| 702-92 | 3" x 1/2" | 1 point at each end | X | X | X | X |
| 12-41 | 7" x 1/2" | 1 point at each end | X | X | X | X |
| 12-41A | 5" x 1/2" | 1 point at each end | X | X | X | X |
| 12-42 | 12" x 1/2" | 1 point at each end | | | | X |
| 12-42A | 9" x 1/2" | 1 point at each end | | | X | X |

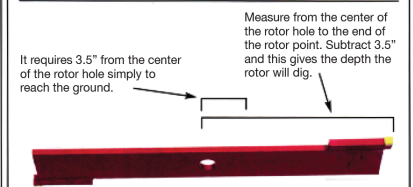
REDEFINER & BANTAM ROTORS

| Part # | Depth x Width | Rotor Type | R450 | Bantam |
|---------|-----------------|--------------|------|--------|
| 450-100 | 4" | ReDefiner | X | X |
| 459-002 | 10" x 2" | Edger Blade | X | X |
| 460-002 | 4" x 1/2" | WireMaster | X | X |
| 470-019 | | BedMaster | | X |
| 470-028 | 3-1/2" x 4-1/2" | Edging Block | | X |
| 480-010 | 7" x 1-1/4" | Mole | | X |
| 480-011 | 3" x 1-1/4" | Mole | | X |

Rotor Installation



How To Determine The "Trench Depth" of A Rotor.





RIDE-ON BLOWER-VAC

The Blower-Vac is a commercial-grade ride-on blower and vacuum that is unmatched in its durability, versatility and value. Large property managers, landscape contractors, and municipalities will immediately recognize this machine's ability to save money and make short, efficient work of otherwise daunting jobs.

A powerful hydrostatic drive, operator-controlled air flow, and versatile attachments make this machine an important part of any professional's line-up. Optional attachments include:

- Truck Loader (#TL1225)
- Leaf Pusher (#BLP4872)
- Asphalt Broom (#AB2548Y)
- Forward Blow Nozzle (#FBN4000)
- Multi-Directional Nozzle (#MDN200)



BLOWER-VACUUM SYSTEM



The Blower-Vacuum System is a powerful, heavy-duty vacuum assembly that attaches easily to the Ride-On Blower-Vac using the Attachment Lift Unit (#ALU4000). Note: Vacuum components are available for existing blower units.

Blower-Vacuum System Includes:

- BVZ4000K or BVZ4001HX
- Quick-hitch vacuum hood assembly
- Intake hose (12" diameter)
- Discharge hose (10" diameter)
- Cyclone particle separator
- 96-gallon collection container
- Collection container trailer
- Optional auxiliary 12-ft. handheld vacuum attachment is available (not included; #APUH612 or APUH625)

| Model | BLOWER-VAC | | BLOWER-VACUUM SYSTEM | |
|-----------------|--------------------------------|--------------------|--------------------------------|--------------------|
| | BVZ4000K | BVZ4001HX | BVZSYSK | BVZSYSHX |
| Engine | 27hp Kohler CH752 | 22.5hp Honda GX690 | 27hp Kohler CH752 | 22.5hp Honda GX690 |
| Drive System | Hydro-Gear® ZT-3100 transaxles | | Hydro-Gear® ZT-3100 transaxles | |
| Forward Speed | Up to 8 mph | | Up to 8 mph | |
| Rear Tires | 20 x 10-8 | | 20 x 10-8 | |
| Front Tires | 11 x 4 | | 11 x 4 | |
| Blower Velocity | 165 mph | 160 mph | 165 mph | 160 mph |
| Blower Volume | 6500 cfm | 6200 cfm | 6500 cfm | 6200 cfm |
| Dimensions | 53" H x 43" W x 64" L | | 72" H x 56" W x 13' L | |

Scan this QR code to view the Ride-On Blower-Vac in action.



Proudly made in the USA in Midland City, Alabama.



BLOWER-VAC ATTACHMENTS



TRUCK LOADER ATTACHMENT

#TL1225

12-ft. x 10-in. pick-up hose
25-in. x 8-in. discharge hose
Includes mounting hardware

Available without hoses (#TL1225WOH)



LEAF PUSHER ATTACHMENT

#BLP4872

48-in. tall x 72-in. wide
Requires Attachment Lift Unit
(#ALU4000)



ASPHALT BROOM ATTACHMENT

#AB2548Y

48-in. wide x 25-in. diameter
14hp Kohler engine



FORWARD BLOW NOZZLE ATTACHMENT

#FBN4000

Redirects air flow 90-degrees
from side to forward

MULTI-DIRECTIONAL NOZZLE ATTACHMENT

#MDN200

The Multi-Directional Nozzle gives you the ability to blow forward or swing 100-degrees left or 100-degrees right. It generates a wind velocity of 160 mph+ and 6,200+ cfm. The MDN is designed to blow upward 60-degrees into trees or shrubs. The unit mounts existing Ride-On Blower-Vac units. There are two configurations of this attachment available - electric or ALU. See your Brown Products Dealer for details.

